

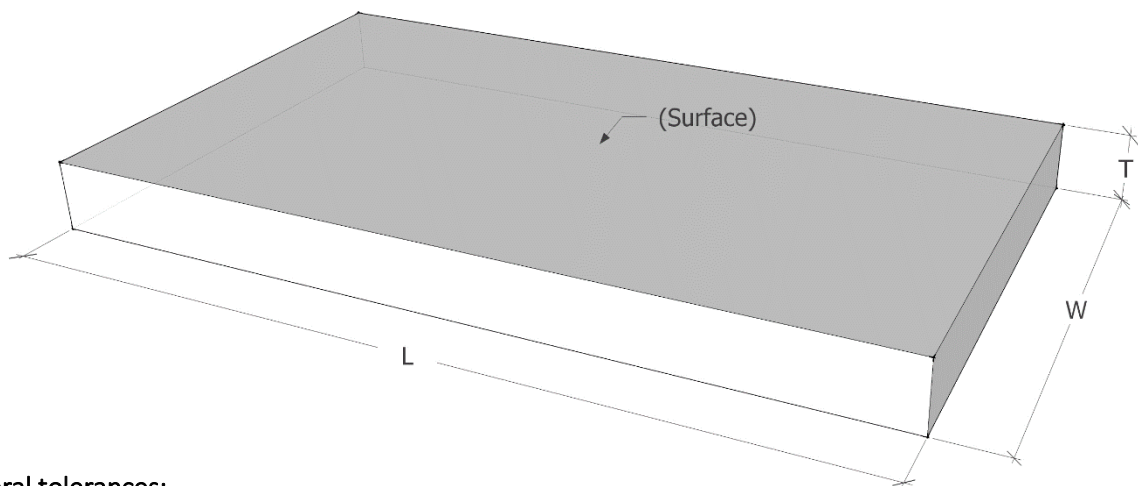


Tolerances

Bilag 5.8.10 Tabel for tolerancer, v.4.

Special tolerances (enhanced)

If there is specific tolerance requirements for a subject it will appear from the drawing and / or of the production order.



General tolerances:

Vertical length & Width (L, W) :	
Length / width:	Tolerance:
0000 - 0019 mm	±1 mm
0020 - 0499 mm	±2 mm
0500 - 0999 mm	±3 mm
1000 - → mm	±4 mm

Thickness (T), average of the first 5 sheets produced.	
Thickness:	Tolerance:
00 - 09 mm	±1 mm
10 - 49 mm	±2 mm
50 - → mm	±3 mm

Surface Imprint (thermo formed):	
Embossing Depth:	Tolerance:
00 - 09 mm	±1 mm
10 - 49 mm	±2 mm
50 - → mm	±3 mm

Surface profiling:	
Starting material:	Tolerance:
15 - 49 mm	±3 mm at the top and bottom target
50 - 79 mm	±5 mm at the top and bottom target
80 - → mm	±6 mm at the top and bottom target

Bullmax (taglister):	
Dimensions:	Length: ±10 mm
Surface: Visual validation.	The coating must be uniform. Stains must not be larger than a coin (ø 22mm)